

20-8332



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2583

Job Sheet 211658-A



Part No: D2583

Job Qty: 20 pcs

Part Name: Latch Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/12/20

Job Tracking No:

Due Date: 8/10/20

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP: C 00.11.01 Removed P/O for Powder Coat- in house process DM IPP: D

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	Small Fab - 2 - B4B	20 pcs	8/7/20		0.00	0.53	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
							Small Fab - 9 - B4B		
							Small Fab - Various 1 - B4B		
140	QC 5	20 pcs	8/7/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
150	Handfinish - 1-1 Chemical-B4B	20 pcs	8/8/20		0.00	20.00	Handfinish - 1 - 1 - B4B		
							Handfinish - 1 - 2 - B4B		

P.T.O.

						Handfinish - 1 - 3 - B4B							
						Handfinish - 1 - 4 - B4B							
						Handfinish - 1 - 5 - B4B							
						Handfinish - 1 - 6 - B4B							
						Handfinish - 1 - 7 - B4B							
						Handfinish - 1 - 8 - B4B							
						Handfinish - 1 - 9 - B4B							
						Handfinish - 1 - 10 - B4B							
						Handfinish - 1 - 11 - B4B							
						Handfinish - 1 - 12 - B4B							
						Handfinish - 1 - 13 - B4B							
						Handfinish - 1 - 14 - B4B							
						Handfinish - 1 - 15 - B4B							
						Handfinish - 1 - 16 - B4B							
						Handfinish - 1 - 17 - B4B							
						Handfinish - 1 - 18 - B4B							
						Handfinish - 1 - 19 - B4B							
						Handfinish - 1 - 20 - B4B							
						Handfinish - 1 - 21 - B4B							
						Handfinish - 1 - 22 - B4B							
						160	Powdercoat - 1 White GI(A)- B4B	20 pcs	8/10/20	0.00	0.53	Powdercoat - 1 - B4B	
												Powdercoat - 2 - B4B	
Powdercoat - 3 - B4B													
Powdercoat - 4 - B4B													
Powdercoat - 5 - B4B													
Powdercoat - 6 - B4B													
Powdercoat - 7 - B4B													
Powdercoat - 8 - B4B													
Powdercoat - 9 - B4B													
Powdercoat - 10 - B4B													
170	QC 3	20 pcs	8/10/20	0.00	0.00							QC 3 - 10	
						QC 3 - 13							
						QC 3 - 15							
						QC 3 - 17							
						QC 3 - 18							
						QC 3 - 2							
						QC 3 - 28							
						QC 3 - 3							
						QC 3 - 30							
						QC 3 - 34							
						QC 3 - 36							
						QC 3 - 41							
						QC 3 - 51							
						QC 3 - 58							
						QC 3 - 59							
						QC 3 - 68							
						QC 3 - 9							
						QC 3 - 40							
						QC 3 - 19							
						QC 3 - 43							

					QC 3 - 24	
					QC 3 - 61	
					QC 3 - 81	
					QC 3 - 82	
					QC 3 - 87	
180 Packaging 3-1 - Stock - B4B	20 pcs	8/10/20	0.00	0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
190 QC 21 - SA	20 pcs	8/10/20	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 9	
					QC 21 - SA - 77	

Part Op 130 - (Form as per dwg)Debur Form on CNC Brake as per Dwg D2583
 Descriptions: 140 - (Form as per dwg)
 150 - (Chemical Conversion Coat per QSI005 4.1)
 160 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum) START TIME: _____
 170 - (QC3- Inspect Part Finish)
 180 - (Identify as per dwg & Stock Location: _____)
 190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Latch Bracket	3.380inches $\pm$ 0.010	3.390 3.370		
2	Latch Bracket	0.907inches $\pm$ 0.010	0.917 0.897		
3	Latch Bracket	1.725inches $\pm$ 0.010	1.735 1.715		
4	Latch Bracket	0.125inches $\pm$ 0.010	0.135 0.115		
5	Latch Bracket	0.980inches $\pm$ 0.010	0.990 0.970		

Plex 8/12/20 8:15 AM dart.leroux.jason

